



# INSTITUTE OF NON-FERROUS METALS

Analytical Chemistry Department

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CERTIFICATE OF ANALYSIS

Red brass M90, M95

The average results of chemical analyses in wt %

| Element No. | MG 1     | MG 2      | MG 3     | MG 4     | MG 5     | MG 6     |
|-------------|----------|-----------|----------|----------|----------|----------|
| Fe          | 0,0081   | 0,0067    | 0,062    | 0,091    | 0,149    | 0,028    |
| Pb          | 0,049    | 0,0048    | 0,015    | 0,0080   | 0,0054   | 0,031    |
| Sb          | 0,00077  | (0,00084) | 0,0026   | 0,0045   | 0,0061   | 0,0015   |
| Bi          | 0,00058  | 0,00039   | 0,0014   | 0,0017   | 0,0026   | 0,00088  |
| P           | (0,0019) | 0,0012    | 0,018    | 0,012    | 0,0069   | 0,0026   |
| Ni          | 0,048    | 0,0022    | 0,013    | 0,0042   | 0,0021   | 0,030    |
| Sn          | 0,0062   | 0,018     | 0,033    | 0,023    | 0,013    | 0,053    |
| Al          | 0,040    | (0,0026)  | 0,020    | ----     | 0,0011   | 0,0067   |
| Mn          | 0,0013   | 0,00070   | 0,0096   | 0,024    | 0,0036   | 0,045    |
| Cu          | 91,14    | 90,08     | 93,19    | 94,00    | 95,09    | 92,27    |
| Zn          | the rest | the rest  | the rest | the rest | the rest | the rest |

Director of the Institute

Prof. Ph.D. Zbigniew Smieszek

*The confidence intervals in wt % at the probability level of 0,05*

| Element No. | MG 1     | MG 2     | MG 3    | MG 4     | MG 5    | MG 6     |
|-------------|----------|----------|---------|----------|---------|----------|
| Fe          | 0,00031  | 0,00019  | 0,0023  | 0,0030   | 0,012   | 0,0015   |
| Pb          | 0,0020   | 0,00020  | 0,00086 | 0,00036  | 0,00038 | 0,018    |
| Sb          | 0,000092 | ---      | 0,00011 | 0,00024  | 0,00012 | 0,00014  |
| Bi          | 0,000047 | 0,000056 | 0,00016 | 0,000064 | 0,00010 | 0,000013 |
| P           | ---      | 0,00032  | 0,00067 | 0,0011   | 0,00055 | 0,00012  |
| Ni          | 0,0020   | 0,00029  | 0,00047 | 0,00021  | 0,00014 | 0,0013   |
| Sn          | 0,00038  | 0,0029   | 0,0019  | 0,0016   | 0,0011  | 0,0015   |
| Al          | 0,0040   | ---      | 0,0026  | ---      | 0,00011 | 0,0022   |
| Mn          | 0,00016  | 0,000027 | 0,00042 | 0,00082  | 0,00020 | 0,0025   |
| Cu          | 0,089    | 0,068    | 0,064   | 0,043    | 0,091   | 0,12     |

*Analytical methods applied:*

- Fe - atomic absorption with precipitation on La (OH)<sub>3</sub>*
- Pb - atomic absorption with precipitation on Fe (OH)<sub>3</sub>*
- Sb - atomic absorption with precipitation on Fe (OH)<sub>3</sub>*
- Bi - atomic absorption with precipitation on Fe (OH)<sub>3</sub>*
- P - extraction-photometry, spectrophotometric*
- Ni - atomic absorption, spectrophotometric with dimethylglyoxime*
- Sn - spectrophotometric with phenylfluoran*
- Al - spectrophotometric with eriochromocyanin*
- Mn - atomic absorption, spectrophotometric with sodium periodate*
- Cu - titration, electrolytic*

*The set consists of 6 reference materials in form of discs 35 mm in diameter and 30 mm in height. The chemical analyses have been carried out in three industrial laboratories and at the Institute of Non-Ferrous Metals (Gliwice) and Institute of Non-Ferrous Metals (Freiberg - GDR).*